

2K Clears

IC-9906 Hyper Fast Clear

Product Description

Hyper Fast Clear is for application of spot repair and panel repair.

Technical Characteristics

Color: transparent

Shelf life: 24 months at 25°C

Theoretical spreading rate: 250-300 m²/l (avg) at 1 µm

Pre-treatment

IC-9906 Hyper Fast Clear is suitable to be applied on top of a clean and dust-free InnoColor basecoat. See TDS of basecoat for other preparation of substrate.

	Mixing Ratio	IC-9906 Clear	100 (vol)	100 g	
		IC-9709 Hardener	25 (vol)	27 g	
		Mix well and strain before application. Note: IC-9609 is for temperatures between 5°C–15°C IC-9709 is for temperatures between 15°C–25°C IC-9809 is for temperatures above 25°C			
	Spray Viscosity Potlife	15 to 18 seconds DIN 4 cup at 25°C 1-2 hours at 25°C			
	Sprayguns	HVLP gravity-feed spraygun	1.2 – 1.3mm	1.5 – 2.0 bar	10 – 15 cm
		Compliant gravity-feed spraygun	1.3 – 1.6mm	3.0 – 4.0 bar	15 – 20 cm
	Application	Polish after specified drying times and cooling. Number of spraycoats: 1 half wet + 1 wet coat Flash-off: 3 – 5 mins Film thickness: 40 – 50 µm			
	Drying	Drying	25°C	60°C	
		Dust free after	9-12 mins	–	
		Ready for assembly after	60 - 90 mins	–	
		Ready for polish after	2-3 hours	45 mins	
	IR Drying	IR drying after dust free Step 1 - short wave: 5 mins at a 80 cm distance Step 2 - medium wave: 10 mins at a 80 cm distance			
Further Treatment		Polish after specified drying times and cooling.			

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.